



Behavior of the TTF2 RF Gun with long pulses and high repetition rates (TESLA note 2003-33)

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TESLA COLLABORATION MEETING

TESLA

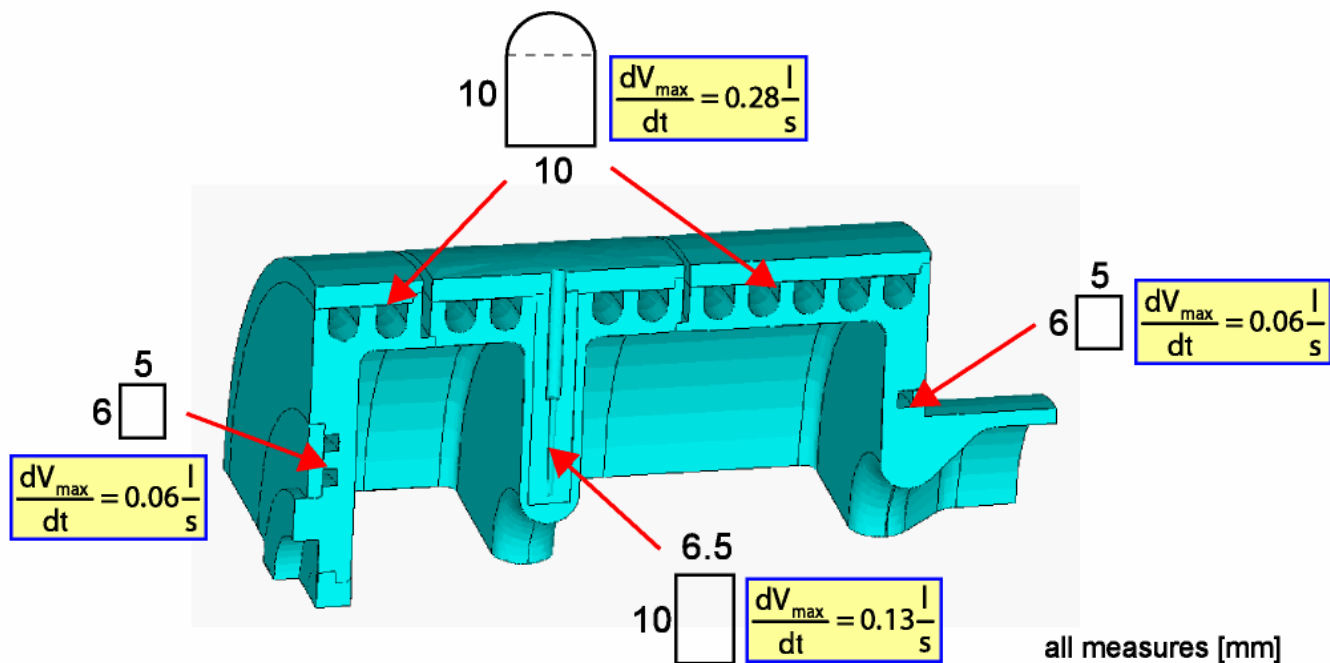
DESY Zeuthen, 22 Jan 2004

TTF2 RF GUN SCHEMATIC (ANSYS, F. Marhauser)

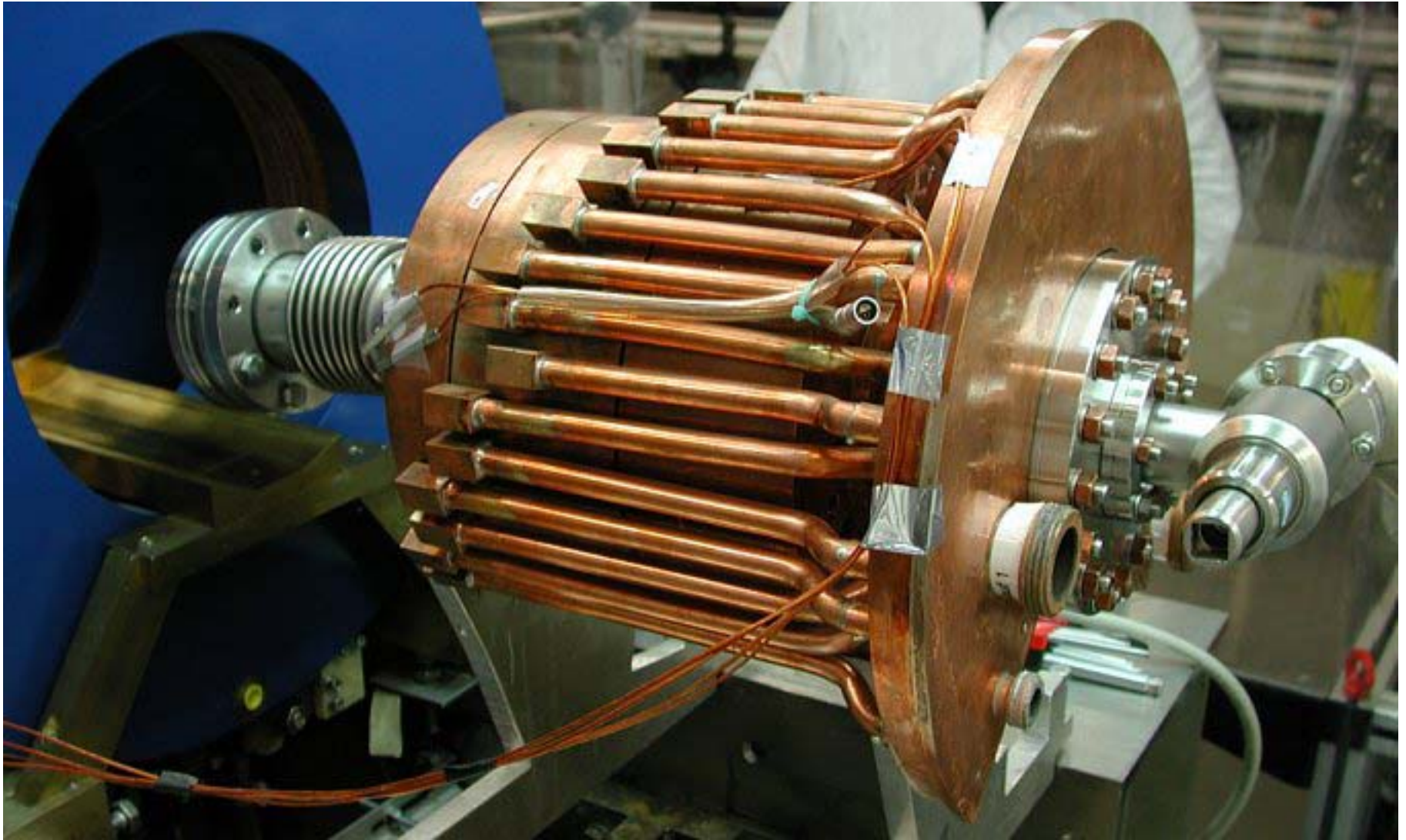
• 14 water channels (1 in the back plane going twice around, 4 around the half cell, 7 around the full cell, 1 in the front plane and 1 in the iris making three loops around it)

• Max. water flow rate per channel: $\frac{dV}{dt} = v_{\max} \cdot A_c$ with v_{\max} max. flow velocity and A_c channel cross section

• Total Maximum water flow rate : $\sum_{i=1}^{14} \frac{dV_{i,\max}}{dt} = 3.33 [l/s] \Leftrightarrow \approx 12 m^3/h$ with $v_{\max} = 2.0 [m/s]$



TTF2 RF GUNAT PITZ



INSTALLATION

- We operated at PITZ the TTF2 RF gun with 27 kW of mean power (10 Hz, 3 MW, 900 μ s) which fulfils the TTF2 specifications

ZEUTHEN

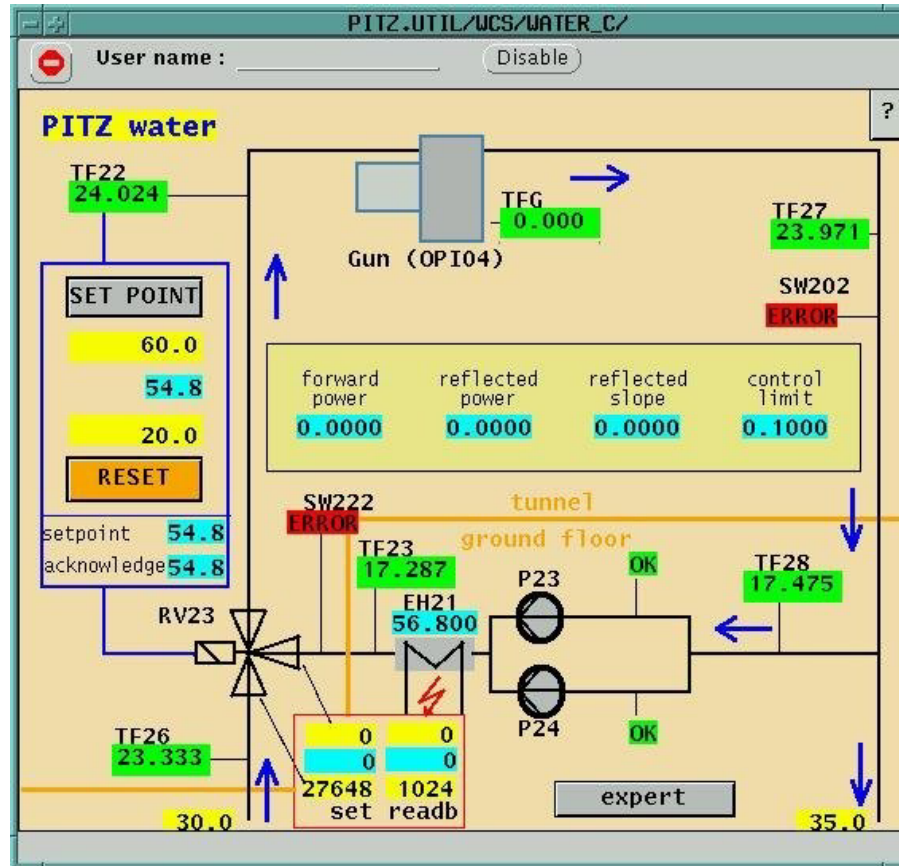
- We operated without interlock on the reflected power coming from the RF gun
- The waveguides from the circulator to the RF gun window was filled with SF6 in order to avoid sparks
- Water temp. :
Set Point 58 C to 61 C
Incoming 58 C to 48 C
Outgoing 58 C to 52 C
Stability 0.1 C
- Water flow :
Estimated : ~1.5 l/s
(water flow meter being installed at PITZ)

HAMBURG

- OK
- In preparation
- OK
- Up to 3.6 l/s



PITZ WATER SYSTEM

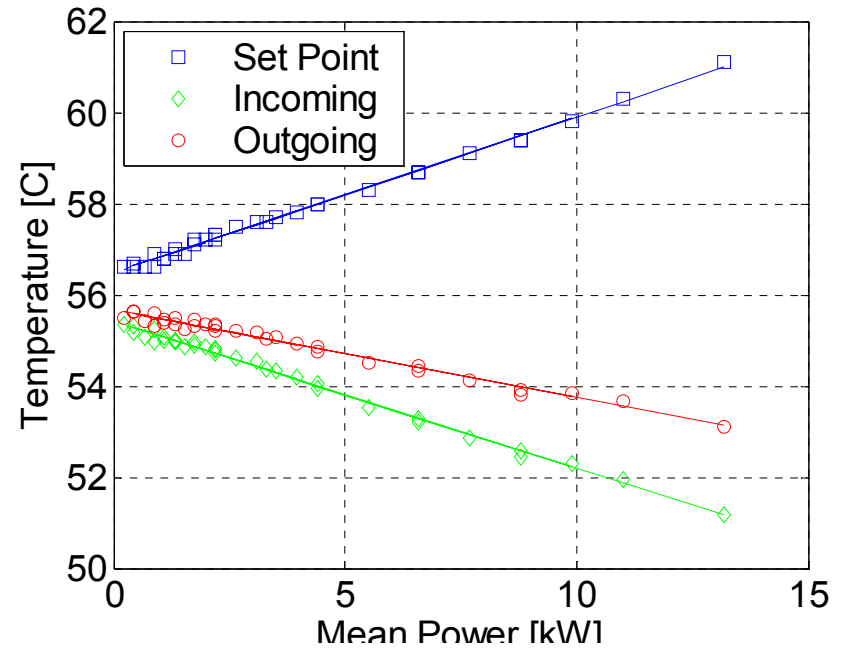
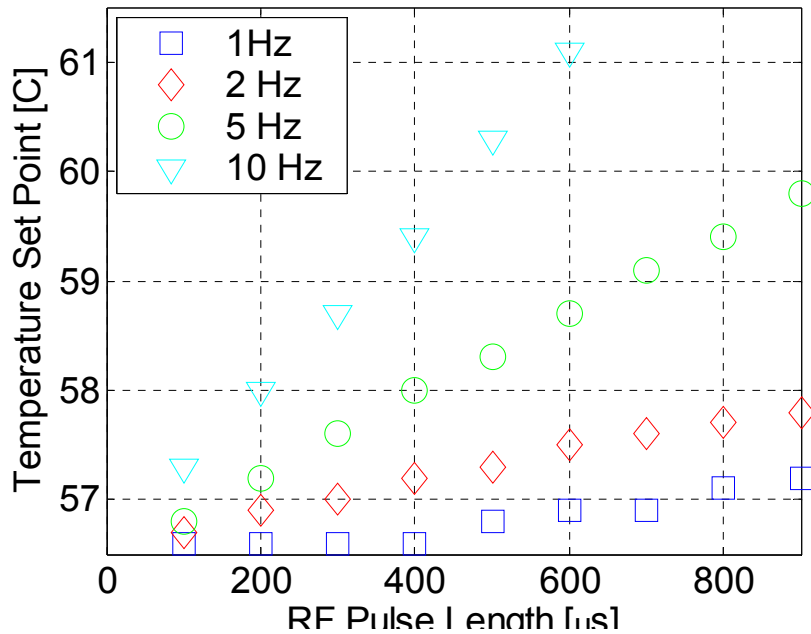


Up to 13.2 kW (10 Hz, 600 μ s, 2.2 MW)

- At 10 Hz, 500 μ s, 2.2 MW $\Delta T = (53.7 \text{ C} - 51.9 \text{ C}) = 1.8 \text{ C}$

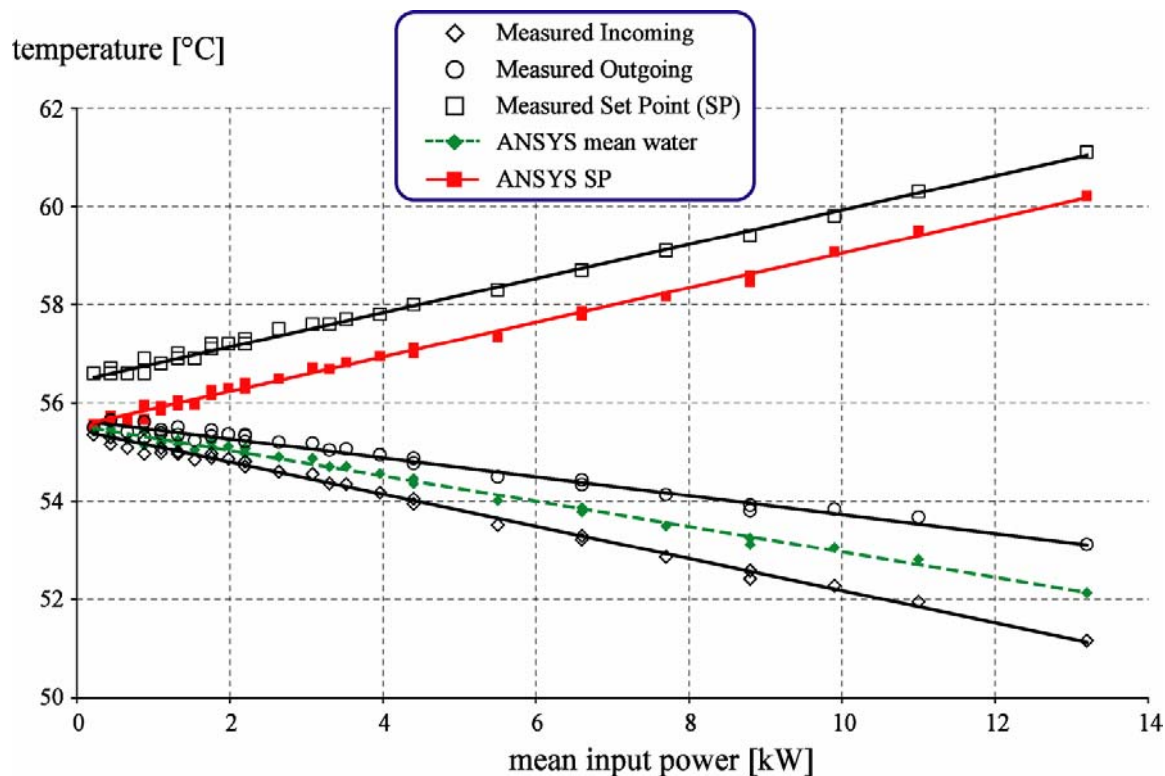
$$\Rightarrow \dot{V} = \frac{P}{\rho_{H_2O} \cdot C_p \cdot \Delta T} \cong 1.46 \text{ l/s} \quad (\rho_{H_2O} = 1000 \text{ Kg} \cdot \text{m}^{-3}, C_p = 4186.8 \text{ J} \cdot \text{Kg}^{-1} \cdot \text{K}^{-1})$$

$$\Rightarrow v = 0.8 \text{ m} \cdot \text{s}^{-1}$$



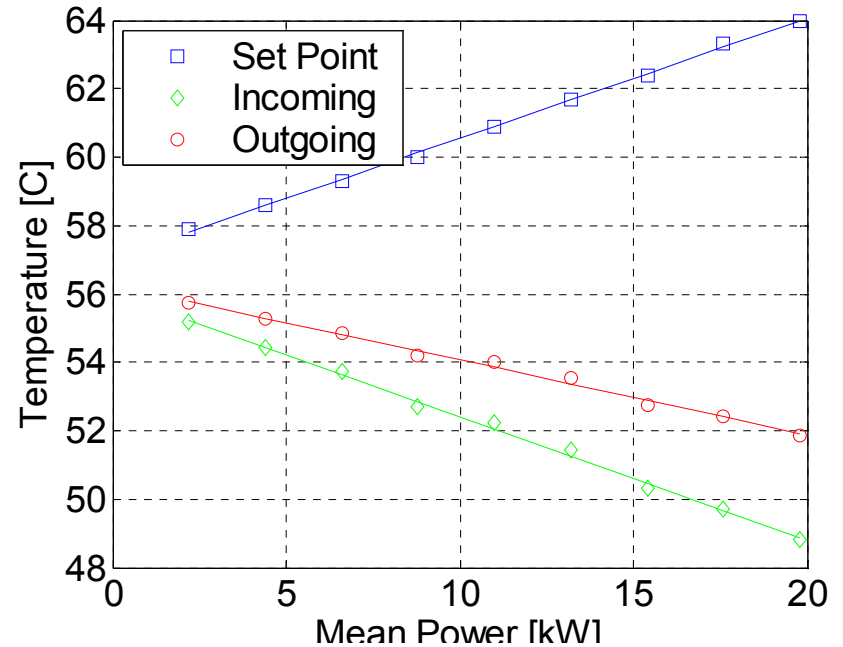
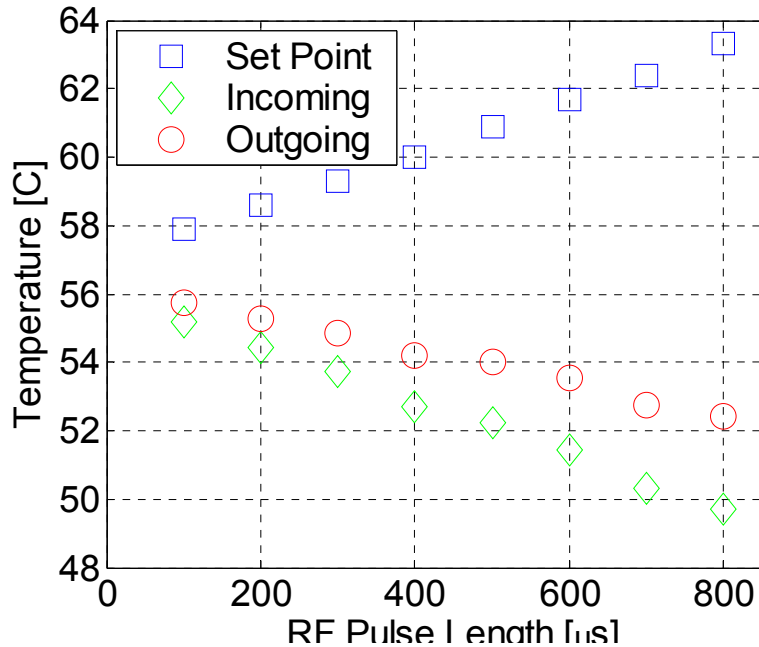
Up to 13.2 kW / Comparison with ANSYS simulations

Water velocity (from ANSYS) : $v = 0.86 \text{ m} \cdot \text{s}^{-1}$



Up to 20 kW (10 Hz, 900 μ s, 2.2 MW)

- Max Set Point Temp. of 64 C reached at \sim 20 kW. To go at higher mean power we decided to slightly remove the temp. probe in the iris.



Infrared camera observation of the RF Gun (10 Hz, 800 μ s, 2.2 MW)

- Channels temp. stable at ~ 45.5 C, iris at ~ 35 C, body and waveguide at ~ 30 C while going from $P=2.2$ kW to $P=17.6$ kW.



STABILIZATION OF THE TEMPERATURE

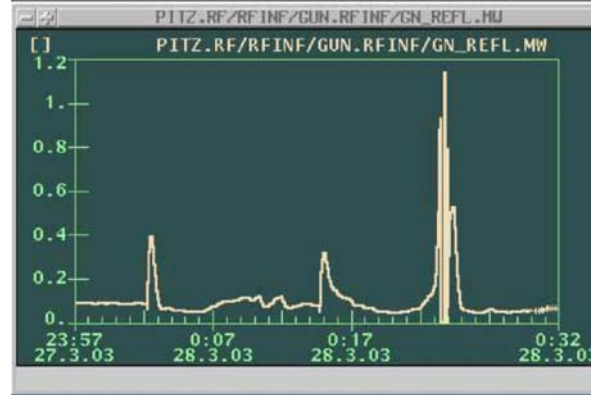
- Stable operation going from 200 μs to 500 μs at 2.2 MW, 10 Hz reached in less than 5 mn.
- Should avoid getting more than 500 kW of reflected power.
- Easier to warm up the cavity rather than to cool it down.

From 200 μs to 500 μs to 800 μs
(2.2 MW, 10 Hz)

Temperature (SP) →

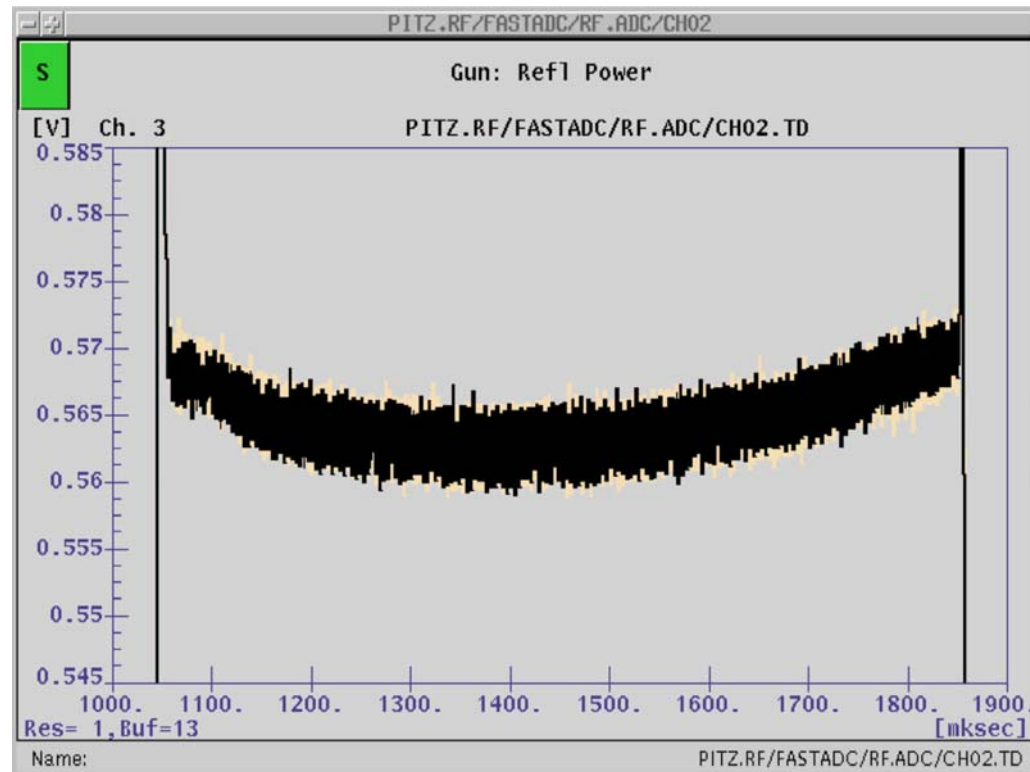


Reflected Power →



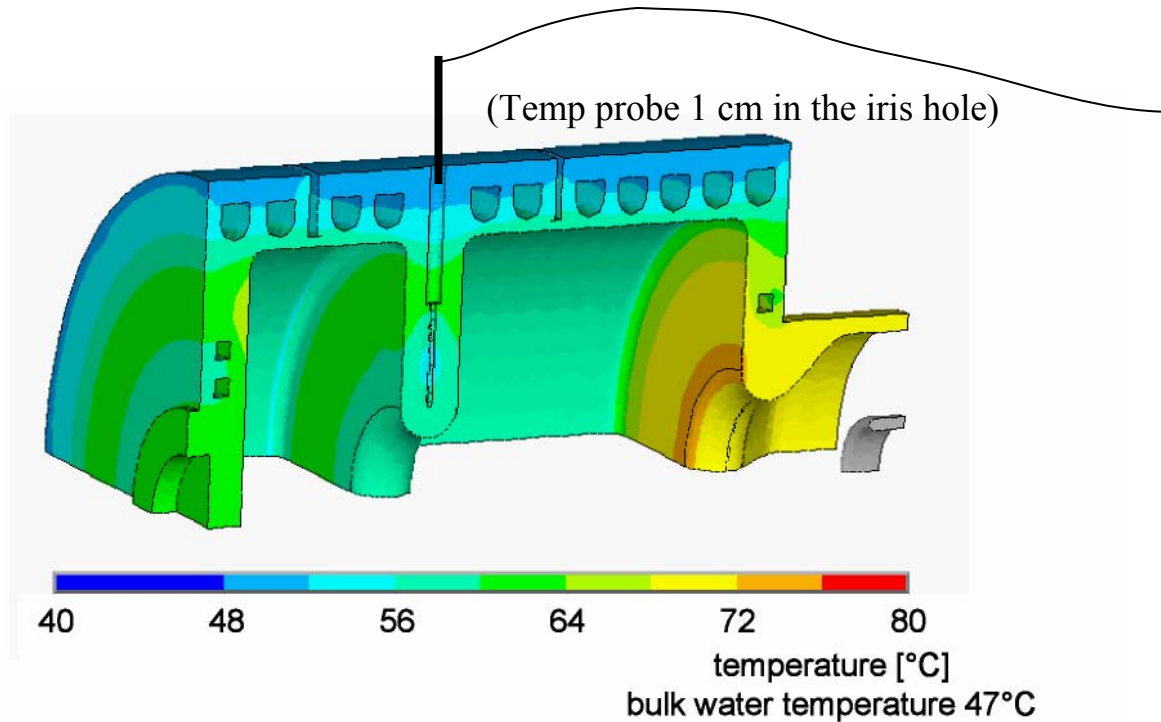
DETUNING OF THE RF GUN WITH LONG RF PULSES

Reflected power



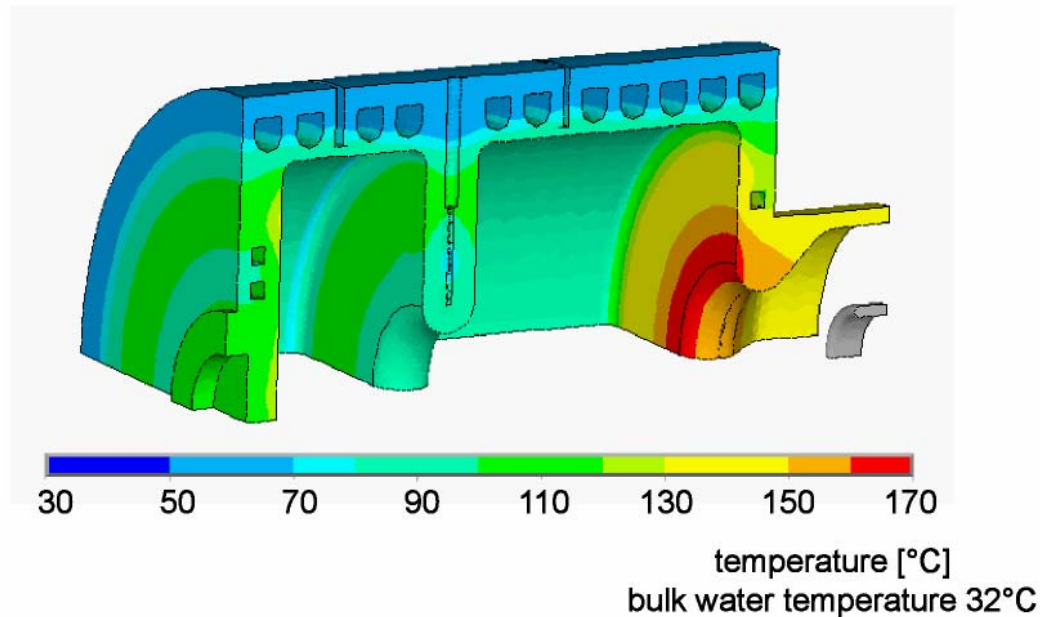
ANSYS SIMULATION AT 27 kW OF MEAN POWER

- We operated at PITZ the TTF2 RF gun at 10 Hz, 900 μ s, 3.0 MW. Stable operation could be reached for $\sim 2/3$ minutes then vacuum interlocks. More conditioning is still needed at this mean power.



TOWARDS 50 HZ OPERATION (~130 kW MEAN POWER)

- At 50 Hz operation, ANSYS predicts temperatures in the waveguide iris of ~170 C and stresses of ~130 MPa which are not tolerable.
- The operation of the RF Gun at 50 Hz would necessitate adding more cooling channels.
- At 50 Hz, Cs₂Te photocathode temp. is expected at 120 C which is OK.



RESUME

- **The TTF2 RF gun has been successfully tested at PITZ for 27 kW of mean power.**
- **More conditioning is needed at 27 kW of mean power to avoid vacuum interlocks.**
- **Compensation of the RF detuning should be tested.**

Aknowledgment

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