## INTERNATIONAL LINEAR COLLIDER DETECTOR

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# CHAPTER 1 The ILD Detector

#### 1.1 FORWARD DETECTORS

Special calorimeters are foreseen in the very forward region of the ILC detector near the interaction point - LumiCal for the precise measurement of the luminosity and BeamCal for the fast estimate of the luminosity [1]. Together with the LHCal they will improve the hermeticity of the detector. A third calorimeter, GamCal, about 100 m downstream of the detector, will assist beam-tuning. Also for beam-tuning a pair monitor is foreseen, positioned just in front of BeamCal.

LumiCal will measure the luminosity using as gauge process Bhabha scattering,  $e^+e^- \rightarrow e^+e^-(\gamma)$ . To match the physics benchmarks, an accuracy of better than  $10^{-3}$  is needed <sup>1</sup>. Hence, LumiCal is a precision device with challenging requirements on the mechanics and position control.

BeamCal is positioned just outside the beam-pipe. A large amount of low energy electronpositron pairs originating from beamstrahlung will deposit their energy in BeamCal. These depositions, useful for a bunch-by-bunch luminosity estimate and the determination of beam parameters [3], will lead, however, to a radiation dose of several MGy per year in the sensors at lower polar angles. Hence extremely radiation hard sensors are needed to instrument BeamCal.

A pair monitor, consisting of a layer of pixel sensors positioned just in front of BeamCal, will measure the distribution of beamstrahlung pairs and give additional information for beam parameter determination.

These detectors in the very forward region have to tackle relatively high occupancies, requiring special FE electronics and data transfer equipment.

A small Moliere radius is of invaluable importance for BeamCal and LumiCal. It ensures an excellent electron veto capability for BeamCal even at small polar angles, being essential to suppress background in new particle searches where the signatures are large missing energy and momentum. In LumiCal the precise reconstruction of electron and positron showers of Bhabha events is facilitated and background processes will be rejected efficiently.

LHCal will be a hadron calorimeter extending the coverage of the HCAL endcaps to small polar angles. It will allow a fair hadron shower measurement in the polar angle range of LumiCal and enhance the particle identification capabilities.

<sup>&</sup>lt;sup>1</sup>For the GigaZ option an accuracy of  $10^{-4}$  is aimed [2].

GamCal will be positioned about 100 m downstream and is foreseen to measure the amount and energy distribution of beamstrahlung photons. These are complementary information to assist beam-tuning and determine beam parameters at the interaction point.



#### 1.1.1 The Design of the Very Forward Region R&D

FIGURE 1.1-1. The very forward region of the ILD detector. LumiCal, BeamCal and LHCAL are carried by the support tube. TPC denotes the central track chamber, ECAL the electromagnetic and HCAL the hadron calorimeter.

A sketch of the very forward region of the ILD detector is shown in Figure 1.1-1. LumiCal and BeamCal are cylindrical electromagnetic calorimeters, centered around the outgoing beam. LumiCal is positioned inside and aligned with the forward electromagnetic calorimeter. BeamCal is placed just in front of the final focus quadrupole. The pair monitor will be positioned just in front of BeamCal.

#### 1.1.2 LumiCal

Monte Carlo studies have shown that a compact silicon-tungsten sandwich calorimeter is a proper technology for LumiCal [4]. In the current design [5], as sketched in Figure 1.1-2, LumiCal covers the polar angular range between 32 and 74 mrad. The 30 layers of tungsten absorbers are interspersed with silicon sensor planes. The FE and ADC ASICS are positioned at the outer radius in the space between the tungsten disks. The small Moliere radius and finely radially segmented silicon pad sensors ensure an efficient selection of Bhabha events and a precise shower position measurement. The luminosity,  $\mathcal{L}$ , is obtained from  $\mathcal{L} = \mathcal{N}/\sigma$ , where  $\mathcal{N}$  is the number of Bhabha events counted in a certain polar angle range and  $\sigma$  is the Bhabha scattering cross section in the same angular range calculated from theory. The most critical quantity to control when counting Bhabha scattering events is the inner acceptance radius of the calorimeter, defined as the lower cut in the polar angle. Since the angular distribution is very steep, a small bias in the lower polar angle measurement will shift the





FIGURE 1.1-2. LumiCal designed as a silicontungsten sandwich calorimeter. In green the silicon sensor segments are shown and in yellow the mechanical frame which ensures the necessary mechanical stability.

FIGURE 1.1-3. A prototype of a silicon sensor for LumiCal. The sensor in manufactured using 6 inch wafer of n-type silicon, the strip pitch is 1.8 mm.

measured value of the luminosity. From Monte Carlo studies of the given design a tolerance of a few  $\mu$ m is estimated for the inner acceptance radius [6]. Since there is bremsstrahlung radiation in Bhabha scattering, also cuts on the shower energy will be applied. The criteria to select good Bhabha events hence define requirements on the energy resolution and, more challenging, on the control of the energy scale of the calorimeter. The latter quantity must be known to about a few per mille [7]. Monte Carlo simulations are also used to optimise the radial and azimuthal segmentation of silicon pad sensors for LumiCal [4] to match the requirements on the shower measurement performance.

A first batch of prototype sensors [8], as shown in Figure 1.1-3, is just delivered from Hamamatsu Corp.. At the first stage these sensors will be characterised and qualified in the laboratories. In a later stage, they will be instrumented with Front-End (FE) electronics for investigations in the test-beam and to prepare a calorimeter prototype.

Front-end and ADC ASICS are designed with a shaping and conversion time less than 300 ns, being potentially able to readout the calorimeter after each bunch crossing. The range of sensor pad capacitance and the expected signal range in electromagnetic showers originating from Bhabha events are taken from Monte-Carlo simulations [9]. Prototypes of the FE ASICS and pipeline ADC ASICS, manufactured in  $0.35 \,\mu$ m AMS technology, are shown in Figure 1.1-4. The FE ASIC can be operated in low and high amplification mode. The high amplification mode allows to measure the depositions of minimum ionising particles. Hence muons can be used from the beam halo or from annihilations for the calibration and sensor alignment studies. The low amplification mode will be used for the measurement of electromagnetic showers. Tests of these ASICS prototype are ongoing in the laboratory [10]. Results on linearity, noise and cross talk measured in the laboratory are matching the requirements for the performance derived from Monte-Carlo simulations. For 2010 multi-channel prototypes of the ASICS are planned, allowing to instrument prototypes of sensor planes to investigate the performance of the full system in the test-beam.

#### THE ILD DETECTOR



FIGURE 1.1-4. Prototypes of the FE (left) and ADC ASICS (right) prepared for systematic tests in the laboratory.

#### 1.1.3 BeamCal

BeamCal is designed as a sensor-tungsten sandwich calorimeter, as shown in Figure 1.1-5, covering the polar angle range between 5 and 40 mrad. The tungsten absorber disks will be of one radiation length thickness and interspersed with thin sensor layers equipped with FE electronics positioned at the outer radius. In front of BeamCal an about 5 cm thick graphite block is placed to absorb low energy back-scattered particles.

BeamCal will be hit after each bunch crossing by a large number of beamstrahlung pairs, as shown in Figure 1.1-6. The energy, up to several TeV per bunch crossing, and shape of these deposition allow a bunch-by-bunch luminosity estimate and the determination of beam parameters [3]. However, depositions of single high energy electrons must be detected on top of the wider spread beamstrahlung. Superimposed on the pair depositions in Figure 1.1-6 is the local deposition of one high energy electron, seen as the red spot at the bottom. Using an appropriate subtraction of the pair deposits and a shower finding algorithm which takes into account the longitudinal shower profile, the deposition of the high energy electron can be detected with high efficiency and modest energy resolution, sufficient to suppress the background from two-photon processes in a search e.g. for super-symmetric tau-leptons [11] in certain scenarios.

The challenge of BeamCal are radiation hard sensors, surviving up to 10 MGy of dose per year. So far we have studied polycrystalline CVD diamond sensors of 1 cm<sup>2</sup> size, and larger sectors of GaAs pad sensors as shown in Figure 1.1-7. Polycrystalline CVD diamond sensors are irradiated up to 7 MGy and are still operational [12]. GaAs sensors are found to tolerate nearly 2 MGy [13]. Since large area CVD diamond sensors are extremely expensive, they may be used only at the innermost part of BeamCal. At larger radii GaAs sensors seem to be a promising option. These studies will be continued in future for a better understanding of the damage mechanisms and possible improvements of the sensor materials.

The FE ASIC development for BeamCal, including a fast analog summation for the beam feedback system and an on-chip digital memory for readout in between two bunch trains [14] is in good shape, and we may expect first prototypes in 2009.





FIGURE 1.1-5. One half of BeamCal designed as a sensor-tungsten sandwich calorimeter. The graphite block is shown in gray, the tungsten absorber in ginger, the sensors in light green and the FE electronics in blue. FIGURE 1.1-6. The distribution of depositions of beamstrahlung pairs after one bunch crossing on BeamCal. Superimposed is the deposition of a single high energy electron (red spot in the bottom part). The black holes correspond to the beam-pipes.



FIGURE 1.1-7. A prototype of a GaAs sensor sector for BeamCal with pads of about 1 cm2 area.



FIGURE 1.1-8. A prototype ASIC for the Pair Monitor Pixel layer. The pixel size is 400x400  $\mu m^2.$ 

#### 1.1.4 The Pair Monitor

The pair monitor consists of one layer of silicon pixel sensors just in front of BeamCal to measure the distribution of the number of beamstrahlung pairs. Monte Carlo simulation have shown that the pair monitor will give essential additional information for beam tuning. Averaging over several bunch crossings, e.g. the beam sizes at the interaction point can be reconstructed with per cent precision [15]. A special ASIC, shown in Figure 1.1-8, is

developed for the pair monitor. Prototypes manufactured in 0.25  $\mu$ m TSMC technology are under study. In a later stage, the pixel sensor and the ASIC are foreseen to be embedded in the same wafer. The latter development will be done in SoI technology [16].

#### 1.1.5 GamCal

GamCal is supposed to exploit the photons from beamstrahlung for fast beam diagnostics. Near the nominal luminosity the energy of beamstrahlung photons supplements the data from BeamCal and Pair Monitor improving the precision of beam parameter measurements and reducing substantially the correlations between several parameters [3]. At low luminosity the amount of depositions on BeamCal will drop dramatically, however GamCal will still give robust information for beam tuning.

To measure the beamstrahlung spectrum a small fraction of photons will be converted by a thin diamond foil or a gas-jet target about 100 m downstream of the interaction point. The created electrons or positrons will be measured by an electromagnetic calorimeter. For the time being we have a rough design of GamCal. More detailed Monte Carlo studies are necessary to fully understand the potential of GamCal for beam tuning and beam parameter determination.

#### 1.1.6 LHCal

The LHCAL fits in the square hole of the HCAL and embraces the beam tube which, in that region is centred on the outgoing beam. It counts 4 interaction lengths in the form of 40 layers of tungsten 1cm thick. The sensitive medium could be silicon sensors similar to the ECAL ones. It is held by two vertical plates which are part of the forward structure. It would be made of two halves separated vertically, making it easy to dismantle. The electonics concentrating cards would be on the top and the bottom.

#### 1.1.7 Integration

The structure of the ECAL end cap leaves a square hole at its centre. LumiCal is meant to be very precisely positioned with a clear definition of the radius of the active zone around the outgoing beam. Therefore it is restricted to a minimal size to facility mechanical stability and position control. To fill the gap between the square hole and the excentred cylinder of LumiCal a specific device has been designed called the "ECAL ring". Its purpose is to measure photons and electrons. A trivial choice is to use the Ecal technology, i.e. a 30 layers tungsten-silicon sandwich providing 24 radiation lengths. For mounting and dismounting the ring needs to be made in two halves vertically. Each half is built as an iron structure holding the tungsten plates, the detecting layers being slit in between. The wafer structure and the electronics would be similar to those of the ECAL. A gap of 30 mm is left between the ring and the end cap partly filled by the electronics concentrating cards. This gap is not a blind zone, it is covered in the back by the HCAL where the particles can be measured. The gap between the ring and the LumiCal contains the electronics of the latter as well as some poles to hang the forward structure from the coil cryostat. This gap again is not a blind zone being covered on the back by the LHCAL. This can be seen on Figure 1.1-9. As shown in Figure 1.1-10, A conical carbon fiber structure, as shown in Figure 1.1-10, containing the pixel and forward silicon tracker, will be fixed at the front faces of the two LumiCal calorimeters. A



FIGURE 1.1-9. The integation of LumiCal into ECAL using the "ECAL ring".



FIGURE 1.1-10. The detectors of the very forward region. A conical carbon fiber structure will support the vertex and forward tracking detectors and be fixed at both sides on the front face of LimiCal. LumiCal and BeamCal are supported by the support tube of the final focus quadrupole QD0.

laser position monitoring system is foreseen to monitor the position of the two calorimeters with respect to the beam-pipe and the distance between them. To prove the principle, a prototype of such a system was designed, built and tested successfully in the laboratory [17].

#### 1.1.8 Priority R&D Topics for FCAL

The current research work covers several fields of high priority to demonstrate that the designed devices match the requirements from physics. These are:

- Development of radiation hard sensors for BeamCal. The feasibility of BeamCal depends essentially on the availability large area radiation hard sensors.
- Development of high quality sensors for LumiCal, integration of the FE electronics in a miniaturised version and tuning of the full system to the required performance
- Prototyping of a laser position monitoring system for LumiCal. In particular the control of the inner acceptance radius with  $\mu$ m accuracy is a challenge and must be demonstrated.
- Development and prototyping of FE ASICs for BeamCal and the pair monitor. There are challenging requirements on the readout speed, the dynamic range, the buffering depth and the power dissipation. In addition, a system for the data transfer to the back-end electronics has to be developed.

Also of high priority, but not covered for the moment, is the design of GamCal and an estimate of its potential for a fast feedback beam-tuning system.

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